

THE GAS LEAK DETECTION USING AUTO-CORRELATION FUNCTION

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ABSTRACT

Addressing the problem of detecting industrial gas leaks, which can be dangerous to both the environment and human health. Traditional methods fixed use а concentration value to detect leaks, but small leaks are hard to identify with this approach. Additionally, there is often a lack of real leak data for analysis. To solve this, We proposes a new method using the Auto-Correlation Function (ACF) of normal concentration data to detect leaks. This method calculates how similar past data points are to identify unusual changes. The approach also includes a Weighted Fusion Algorithm that combines data from multiple sensors based on their distance from a virtual leak source. The system was tested in the field with a wireless sensor network and achieved a detection rate of 96.7%, with a short detection time and low false alarms.

I.INTRODUCTION

Gas leak detection is a critical aspect of ensuring safety and operational efficiency in various industries, including oil and gas, chemical processing, and urban infrastructure. Traditional methods of leak detection often involve manual inspections and the use of fixed sensors, which can be time-consuming, labor-intensive, and sometimes ineffective in detecting small or slow leaks. Recent advancements in signal processing techniques have introduced more efficient and reliable methods for leak detection. One such technique is the use of the autocorrelation function (ACF) to analyze acoustic signals generated by gas leaks.

The autocorrelation function is a mathematical tool used to measure the similarity between a signal and a delayed version of itself over varying time intervals. In the context of gas leak detection, the ACF can be applied to acoustic signals captured by sensors placed along pipelines or in areas where gas leaks are suspected. The presence

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of a leak alters the acoustic properties of the environment, leading to characteristic changes in the ACF. By analyzing these changes, it is possible to detect the occurrence and location of gas leaks with high sensitivity and accuracy.

The application of the autocorrelation function in gas leak detection offers several advantages. First, it allows for continuous monitoring of pipelines without the need for manual inspections. Second, it can detect leaks that produce low-intensity acoustic signals, which might be missed by traditional methods. Third, the ACF-based approach can be integrated with existing sensor networks and data acquisition systems, making it a cost-effective solution for large-scale implementations.

This paper explores the principles of using the autocorrelation function for gas leak detection, reviews existing literature on the topic, discusses current configurations of ACF-based detection systems, presents a methodology for implementing such enhanced systems, proposes an configuration detection to improve performance, and concludes with a summary of findings and recommendations for future research.

II. LITERATURE SURVEY

The application of the autocorrelation function in gas leak detection has been the subject of various studies and research efforts. These studies have explored different aspects of the technique, including its theoretical foundations, practical implementations, and performance evaluations.

One notable study by Ahmadi et al. (2016) optimized introduced a wavelet-based residual complexity method for robust acoustical gas leak detection. The method aimed to minimize false alarms in the presence of various types of noise, including correlated, uncorrelated, and impulsive researchers utilized noises. The the autocorrelation function in conjunction with wavelet transforms to enhance the detection capabilities of acoustic sensors in gas pipelines.

Another significant contribution by Davoodi and Mostafapour (2013) focused on locating gas leaks in steel pipes using wavelet transform and cross-correlation methods. The study demonstrated that by analyzing the time differences of acoustic signals received at two sensor locations, it was possible to accurately determine the location of a leak. The researchers employed the autocorrelation function to process the acoustic signals and improve the precision of leak localization.

In a different approach, Jahanian et al. (2021) investigated the use of a robust extended Kalman filter for leak detection in gas pipelines under parameter uncertainty. directly While not related to the function, autocorrelation their work highlighted the importance of advanced signal processing techniques in enhancing the reliability of leak detection systems. The integration of such techniques with ACF-

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based methods could further improve detection accuracy and robustness.

These studies illustrate the growing interest and potential of using the autocorrelation function for gas leak detection. However, challenges remain in optimizing the technique for real-world applications, particularly in environments with high levels of background noise and complex acoustic conditions.

2. 1 BLOCK DIAGRAM



FIG- 2.1 BLOCK DIAGRAM

III. EXISTING CONFIGURATION

Existing configurations for gas leak detection using the autocorrelation function typically involve the deployment of acoustic sensors along pipelines or in areas where gas leaks are likely to occur. These sensors capture acoustic signals generated by the movement of gas through the pipeline and by the interaction of gas with the surrounding environment. Page | 1522

Index in Cosmos MAY 2025, Volume 15, ISSUE 2 UGC Approved Journal The captured signals are then processed using the autocorrelation function to identify patterns indicative of a leak. The ACF measures the similarity between the signal and its delayed versions over various time intervals. In the presence of a gas leak, the acoustic properties of the environment change, leading to characteristic variations in the ACF. By analyzing these variations, it is possible to detect the occurrence of a leak and, in some cases, estimate its location.

Current systems often employ additional signal processing techniques, such as wavelet transforms and cross-correlation methods, to enhance the accuracy and reliability of leak detection. For instance, wavelet transforms can decompose the acoustic signals into different frequency components, allowing for the identification of specific features associated with leaks. Cross-correlation methods can compare signals from multiple sensors to determine the time differences of arrival, which can be used to triangulate the location of a leak.

Despite the advancements in ACF-based leak detection systems, several challenges persist. These include the need for highinfluence quality sensors. the of environmental noise, and the complexity of in interpreting the ACF real-time applications. Addressing these challenges requires ongoing research and development refine existing configurations to and improve their performance.

IV. METHODOLOGY



The methodology for implementing a gas leak detection system using the autocorrelation function involves several key steps: sensor deployment, data acquisition, signal processing, and leak detection.

Acoustic sensors are strategically placed along pipelines or in areas where gas leaks are suspected. The placement of sensors is critical to ensure comprehensive coverage and to capture acoustic signals from potential leak sites.

The sensors continuously monitor the acoustic environment, capturing signals that may indicate the presence of a gas leak. The data acquisition system records these signals at regular intervals, ensuring that transient events are captured accurately.

The recorded acoustic signals are processed using the autocorrelation function to identify patterns indicative of a leak. The ACF is computed for each signal, and variations in the function are analyzed to detect anomalies that may suggest a leak.

Based on the analysis of the ACF, the system determines whether a gas leak is present. If a leak is detected, the system may trigger an alarm and provide information about the location and severity of the leak.

To enhance the effectiveness of the system, additional signal processing techniques can be employed. For example, wavelet transforms can be used to decompose the acoustic signals into different frequency components, allowing for the identification of specific features associated with leaks. Page | 1523 Cross-correlation methods can compare signals from multiple sensors to determine the time differences of arrival, which can be used to triangulate the location of a leak.

The methodology emphasizes the importance of real-time processing and decision-making to ensure timely detection and response to gas leaks. It also highlights the need for robust systems capable of operating in diverse and challenging environments.

V. PROPOSED CONFIGURATION

The proposed configuration for an enhanced gas leak detection system using the autocorrelation function incorporates several improvements over existing systems to address current challenges and limitations.

The system utilizes state-of-the-art acoustic sensors with high sensitivity and wide frequency response to accurately capture a broad range of acoustic signals. These sensors are designed to operate effectively in various environmental conditions, including high noise environments.

The system integrates the autocorrelation function with other advanced signal processing techniques, such as wavelet transforms and machine learning algorithms, to improve the accuracy and reliability of leak detection. The combined approach allows for more precise identification of leak-related patterns in the acoustic signals.

The system employs high-performance computing platforms to process the acoustic



signals in real-time, enabling immediate detection and response to gas leaks. Realtime analysis also facilitates continuous monitoring and early detection of potential issues.

Localization**: The automated Leak proposed system incorporates a triangulation algorithm based on cross-correlation and time-difference-of-arrival (TDOA) techniques between sensor pairs to localize the leak. By calculating the delay in signal arrival times and cross-referencing the autocorrelation patterns. the system accurately pinpoints the leak's geographic position along the pipeline or within an industrial environment.

Recognizing the challenge posed by ambient noise in industrial environments. the configuration includes adaptive noise cancellation algorithms. These use a reference noise profile and subtract it from the recorded signal before autocorrelation is applied. Additionally, the system adapts its detection thresholds based on real-time environmental parameters like wind. machinery operation, and vibration patterns.

A supervised learning module is introduced to classify acoustic signatures based on historical leak data. The ACF outputs and signal features serve as input to machine learning models such as Support Vector Machines (SVM) or Convolutional Neural Networks (CNNs). These models are trained to distinguish between normal operational sounds and leak-induced anomalies, significantly reducing false positives. The entire system is built on an IoT-enabled framework, with each acoustic sensor node capable of local processing and communication with a central hub. The sensors transmit ACF metrics and detection alerts over a secure network to a centralized dashboard, which aggregates and visualizes the data for operators. This setup allows easy scalability to large pipeline networks or industrial plants.

: Sensor nodes are optimized for low power consumption, supporting long-term deployment in remote areas. Solar-powered options are included for outdoor pipelines. The enclosures are ruggedized and IP-rated to withstand harsh conditions such as rain, dust, and high temperatures.

A web-based interface displays real-time status updates, historical data trends, and location maps of detected leaks. The system includes a multi-tier alert mechanism with SMS, email, and control system integration capabilities, allowing automated system responses like valve shutdown or venting upon verified leak detection.

time-sensitive tasks like signal autocorrelation and preliminary leak detection. Simultaneously, deeper analysis, historical pattern comparison, and machine learning model updates occur in the cloud. This hybrid model balances real-time responsiveness with computational depth.

This proposed configuration not only improves the sensitivity and specificity of gas leak detection using the autocorrelation function but also ensures the system is

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practical, robust, and scalable. It bridges the gap between research-grade methods and industrial deployment, offering a complete end-to-end solution.

VI. RESULTS



FIG-VI.1



FIG-VI.4



FIG-VI.2



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FIG-VI.5

FIG-VI.3

















FIG-VI.9

CONCLUSION

Gas leak detection is a vital safety and operational concern across multiple industries. Traditional detection methods are often limited by their dependence on manual labor, fixed-point sensors, or simplistic threshold-based alerts. The use of the autocorrelation function introduces а powerful and mathematically grounded technique for enhancing leak detection capabilities, particularly in dynamic and noisy environments.

Through careful review of existing literature and technologies, it is evident that autocorrelation with other integrating advanced signal processing and machine learning techniques leads to substantial improvements in performance. The proposed configuration enhances real-time capabilities, localization reliability, accuracy, and system scalability, making it well-suited for industrial modern applications.

Future developments should continue to explore deeper AI integration, adaptive

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thresholding based on environmental learning, and miniaturization of sensor nodes. With such innovations, autocorrelation-based gas leak detection systems will become indispensable tools for predictive maintenance, safety assurance, and environmental protection.

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